



Toellner Systems, Inc.

Automated Loading Solutions

REQUEST FOR QUOTATION (RFQ)
PARTS LOADERS/UNLOADERS

Please fill out and email this form to sales@toellner.com.

Date: _____

Contact Name: _____ Company: _____

Address: _____ City: _____ State _____ Zip _____

Telephone: _____ E-Mail: _____

Include the following:

- 1) Photo/drawing of lathe being automated showing 1) work holding and 2) lathe door. NOTE: If bottom of window frame in machine door is not 4" - 5" above centerline, window modification may be required to make room for Toellner's loader access door.
2) Pre-machined part drawing(s) of part(s) to be loaded/unloaded.

If drawings unavailable at time of request, provide: Dia. of smallest part # _____ Dia. of largest part # _____ Length of shortest part # _____ Length of longest part # _____ Wt. of heaviest part # _____ # of diff. parts to be loaded _____

Lathe Manufacturer: _____ Lathe Model: _____ Number of systems required? _____

Describe which end of part will be held by work holding: _____

Type of work holding? _____

What is the distance from the face of the work holding to the right edge of the machine door opening? _____

What is proposed machining time of parts? _____ How many parts do you require in the inbound parts magazine?

Qty: _____ Or, desired run time: _____ hours? _____ minutes?

Is part orientation required? Yes _____ No _____ If yes, which type of orientation? Radial _____ End for end _____

(If radial orientation is required, make sure lathe has spindle orientation capability.)

How do you want finished parts handled? 1) Set parts on Toellner-provided external conveyor and holding table? _____

2) Set parts on customer-provided conveyor and holding table? _____ 3) Drop parts into customer-supplied container? _____

Do parts require special sensitive handling? Yes _____ No _____

If yes, please explain. _____

Available Loading/Unloading Options (Circle or highlight one.)

- 1) Left spindle load & unload
2) Right spindle load & unload
3) Load left spindle, unload right spindle
4) Load right spindle, unload left spindle
5) Load & unload between centers
6) Load left spindle, eject, turn 180 degrees, & reload back into left spindle
7) Load & unload through main spindle from left side of machine
8) Long shaft unloading from cut off
9) Load & unload lathe 1, transfer to lathe 2, load & unload Lath 2
10) Unload only from main spindle _____ sub spindle _____
11) Unload through sub spindle from right side of machine
12) Load through main spindle from left side of machine

Toellner Systems...Loading Profitability. Unloading Overhead TM

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